

QUESTIONNAIRE ON FRAME ASSEMBLY

A-5005-A, B, C, AND D.

Please answer the questions concerning your frame or frames starting with the “original” frame stamped engine serial number. Then submit it to me at steve@plucks329s.org.

The data will then be put into the Model A Ford Frame Assembly data base.

YOUR NAME:

FRAME (ENGINE) NUMBER (ORIGINAL STAMPING ONLY):

DATE OF ENGINE STAMPING:

FRAME SIDE MEMBER, RIGHT, A-5015, AND LEFT, A-5016

- Does frame posses 3 or 4 holes for mounting front fender brackets?
- Holes for Motor Mount: 4 holes or 3 holes?
- Holes for the separate Emergency Brake Cross Shaft: yes or no?
 - If yes, are holes for the 28-29-early 30 or 30-31 style Emergency Brake Cross Shaft?

FRAME SIDE MEMBER, RIGHT, A-5015

- Brake Return Spring Stud behind Center Cross Member: yes or no?

FRAME SIDE MEMBER, LEFT, A-5016

- Hole for Left Hand Emergency Handle Assembly: yes or no?
- Brake Return Spring Stud behind Center Cross Member: yes or no?

FRAME FRONT CROSS MEMBER, A-5020

- 3-piece front cross member (style 1): yes or no?
- 1-piece front cross member with solid front motor mount (style 2): yes or no?
- 1-piece front cross member with 3-point front engine support and “raised” radiator mounting pads (style 3): yes or no?
- 1-piece front cross member with 3-point front engine support and “lowered” radiator mounting pads (style 4): yes or no?
- Holes for engine splash pan: yes or no?
- Hole for 30-31 radiator overflow pipe: yes or no?

FRAME CENTER CROSS MEMBER, A-5025

Front Side:

- Hole in left side for emergency brake rod: yes or no?
- Hole in center for emergency brake rod: yes or no?
 - What is the diameter of these holes: 1” or 1-1/8”?
- Hole for negative battery post, to the far left or towards the center?
- Are holes for the Dual High Control Bracket there: yes or no?

Top Side:

- Two square holes for early service brake system: yes or no?
- Arrowhead designed holes on left and right sides: yes or no?

Rear Side:

- Is there a hole for the Brake Retracting Spring, left side or right side?
- Are there two holes on the back rear flange, right side, for early muffler bracket: yes or no?
- Are there punched-in brake stops: yes or no?
 - If not, is there a bolted-on brake stop bracket or holes for one: yes or no?
- Are there two groups of three each for stop light switch: yes or no?

FRAME REAR CROSS MEMBER, A-5030

- How many holes *per side* are there for attaching the Rear Bumper Brackets to the Frame Rear Cross Member: 1 per side or 2 per side?

BODY BRACKET ON FRAME—FRONT, A-5075

- Forged or stamped?

FRAME BODY BRACKET #6 BODY BOLT, A-5076

- Forged or stamped?

ENGINE REAR SUPPORT BRACKET, A-5090

- Type of bracket:
 - Early and riveted to frame some may be bolted with four bolts;
 - Later, with three bolts.

HOOD CLIP BRACKET ON FRAME, A-5100

- Forged or stamped?
- Does top of bracket have two or three holes?

RUNNING BOARD TO FRAME BRACKET—FRONT, A-5125

- Forged or stamped?
- If stamped, are there reinforcing ribs at the upper rivet hole: yes or no?

RUNNING BOARD TO FRAME BRACKET—REAR, RIGHT, A-5130, AND LEFT, 5131

- Forged or stamped?
- If stamped, are the reinforcement ribs at the upper rivet hole: yes or no?

BRAKE ROD SPRING BRACKET—FRONT, A-2504

- Is this bracket on frame: yes or no?
- Is bracket forged or stamped?

RIVET SIZE

- According to Release Number 5555, December 7, 1927, rivet hole size increased from 17/64 to 21/64 inch. The parts affected were the Front Cross Member, the Center Cross Member, the Rear Cross Member, Hood Shelf Support Brackets, and the Running Board Brackets. This change made the rivets a lot larger all around the Frame Assembly. This feature only lasted until January 5, 1928, Release Number 6079, when certain parts reverted back to the 17/64 inch holes. By February 20, 1928, Release Number 7345, most of the parts, if not all, had changed completely back to the 17/64 inch rivet size. Does your frame possess the 17/64 inch rivets or the 21/64 inch rivets?

PLEASE RETURN TO:

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