

## THE RELEASES AND THOSE PARTS INVOLVED

AS OF:

**JANUARY 9, 2006**

The following are the releases as they were brought fourth to the production line from the Ford engineering department on a “date” basis. It usually took a few days to get the “new” changes going on the assembly line due to the changing of the dies plus Ford used up all the “old” style parts before the newer ones were to be used.

**Rel. # 2328      October 13, 1927**

- Engine Support Bracket Rear, A-5090-A.

**Rel. # 3791      October 20, 1927**

- Engine Support Bracket, Rear, A-5090-A.

**Rel. # 3574      October 28, 1927**

- Front Cross Member to Side Member Bracket, Right, A-5023, and Left, A-5024;
- Frame Side Member, Right, A-5015-A and Left, A-5016-A;
- Frame Side Member, Right, A-5015-B and Left, A-5016-B;
- Frame Front Cross Member, A-5020-A;
- Frame Center Cross Member, A-5025;
- Frame Rear Cross Member, A-5030;
- Frame Rear Corner Bracket, Upper Right, A-5031 and Left, A-5032;
- Frame Rear Corner Bracket, Lower, A-5033-A;
- Frame Assembly, A-5005-A.

**Rel. # 4087      October 28, 1927**

- Rear Running Board Bracket, Right, A-5130-B1, and Left, A-5131-A1.

**(Engine serial numbers A130—A132 were stamped on this day).**

**Rel. # 4221      November 2, 1927**

- Frame Center Cross Member, A-5025.
- **The above releases, 3574, 4087 and 4221, had to do with the use of parts on the “first 200 cars”, and the use of parts “after the first 200 cars”.**

**Rel. # 4263      November 2, 1927**

- Frame Rear Cross Member, A-4263.
- **Bumper bracket attachment holes went from 2 to 4.**

**Rel. # 4315      November 4, 1927**

- Frame Side Member, Left, A-5016-B;
- Frame Center Cross Member, A-5025.
- **The addition of the retracting spring stud.**

**Rel. # 4470      November 10, 1927**

- Frame Assembly, A-5005-B.
- **Specified to add the engine serial number to the left frame side member.**

**Rel. # 4685      November 12, 1927**

- Engine Support Bracket, Rear, A-5090-A;
- Engine Support Bracket, Rear, A-5090-B;
- Frame to Engine Rear Support Cushion, Inner, A-5092;
- Frame to Engine Rear Support Cushion, Outer, A-5094;
- Frame to Engine Rear Support Plate, A-5095-A1.
- **A-5090-A to be used on “first 200 cars”. First release which talks about the “new” style Engine Support Bracket, A-5090-B, and related parts, released for production.**

**Rel. # 4762      November 15, 1927**

- Frame to Engine Rear Support, A-5090-B;
- Frame to Engine Rear Support Cushion, Inner, A-5092;
- Frame to Engine Rear Support Cushion, Outer, A-5094;
- Frame to Engine Rear Support Plate, A-5095-A1.
- **Frame to Engine Rear Support Assembly revision of parts.**

**Rel. # 4973      November 19, 1927**

- Frame Side Member, Right, A-5015-B and Left, A-5016-B;
- Frame Side Member, Right, A-5015-B;
- Frame Assembly, A-5005-B. **(Brought up to date with change in side members).**

**(Engine serial numbers A641—A660 were stamped on this day).**

**Rel. # 4666      November 21, 1927**

- Frame Center Cross Member, A-5025.
- **Removed holes in rear flange for muffler bracket.**

**Rel. # 5060      November 21, 1927**

- Front Brake Rod Spring Bracket, A-2504.
- **New part.**

**Rel. # 5220      November 26, 1927**

- Frame Side Member, Right, A-5015-B and Left, A-5016-B;
- Frame Assembly, A-5005-B. **(Brought up to date with addition).**
- **Addition of the Front Brake Rod Spring Bracket.**

**(Engine serial numbers A689—A690 were stamped on this day).**

**Rel. # 5555      December 7, 1927**

- Frame, Front Brake Rod Spring Bracket, A-2504;
- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame Front Cross Member, A-5020-A;
- Frame Center Cross Member, A-5025
- Frame Rear Cross Member, A-5030-B;
- Frame Rear Corner Bracket, Upper Right, A-5031, and Left, A-5032;
- Frame Rear Corner Bracket, Lower, A-5033-B;
- Hood Shelf Support Bracket, A-5100;
- Front Running Board Bracket, A-5125-A1;
- Rear Running Board Bracket, Right, A-5130-B1, and Left, A-5131-A1;
- Frame Assembly, A-5005-B. **(Brought up to date with changes in parts).**
- **Major change in rivet size. Rivet holes went from 17/64 inch to 21/64 inch in size.**

**(Engine serial numbers A1550—A1611 were stamped on this day).**

**Rel. # 5784      December 14, 1927**

- Frame Center Cross Member, A-5025.

**Rel. # 5843      December 16, 1927**

- Frame, Front Brake Rod Spring Bracket, A-2504.

**Rel. # 6199      December 28, 1927**

- Front Running Board Bracket, A-5125-A1;
- Rear Running Board Bracket, Right, A-5130-A, and Left, A-5131-A.
- **Tells of “straight” end bosses to be changed to “cone” shape.**

**Rel. # 6079      January 5, 1928**

- Frame Side Member, Right, A-5015-B and Left , A-5016-B;
- Frame Front Cross Member, A-5020-A;
- Frame Center Cross Member, A-5025;
- Frame Rear Corner Bracket, Upper, Right, A-5031, and Left, A-5032;
- Frame Assembly, A-5005-B. **(Brought up to date with changes in parts).**
- **Certain parts of the frame assembly were changing from 21/64 inch rivet holes back to 17/64 inch rivet holes.**

**(Engine serial numbers A5929—A6276 were stamped on this day).**

**Rel. # 6381      January 6, 1928**

- Frame to Engine Rear Support Cushion, Inner, A-5092;
- Frame to Engine Rear Support Cushion, Outer, A-5094.

**Rel. # 6526      January 13, 1928**

- Frame to Engine Rear Support, A-5090-B.
- **Enlarged the rectangular holes in the engine support.**

**Rel. # 6542      January 13, 1928**

- Frame Center Cross Member, A-5025.
- **Enlarged hole for battery ground connector bolt.**

**Rel. # 6079 Supplement (See January 5, 1928)      January 14, 1928**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B.
- **Changed more holes from 21/64 inch back to 17/64 inch.**

**Rel. # 6809      January 25, 1928**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame Side Member, Left, A-5016-B;
- Frame Center Cross Member, A-5025;
- Frame Assembly, A-5005-B. **(Brought up to date with changes in side members).**
- **Removed hole in Left Frame Side Member for brake retracting spring stud; changed size of countersunk holes for front cross member.**

**(Engine serial numbers A13736—A14385 were stamped on this day).**

**Rel. # 7040      February 9, 1928**

- Front Running Board Bracket, A-5125-A1
- Rear Running Board Bracket, Right, A-5130-B1, and Left, A-5131-A1.

**Rel. # 7345      February 20, 1928**

- Frame Side Member, Right, A-5015-B, and left, A-5016-B;
- Frame Center Cross Member, A-5025;
- Frame Assembly, A-5005-B. **(Brought to date with changes in detail).**
- **Removed holes for brake retracting spring and for dual high control; changed rivet holes from 21/64 inch to 17/64 inch in center cross member.**

**(Engine serial numbers A28077—A29078 were stamped on this day).**

**Rel. # 7365      February 21, 1928**

- Hood Shelf Support Bracket, A-5100.
- **Removed the center hole on the top of bracket.**

**Rel. # 7517      March 1, 1928**

- Frame Center Cross Member, A-5025;
- **Changed holes in front face.**

**Rel. # 7760      March 20, 1928**

- Frame, Front Brake Rod Spring Bracket, A-2504;
- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame Front Cross Member, A-5020-A;
- Frame Center Cross Member, A-5025;
- Frame Rear Cross Member, A-5030-B;
- Frame Rear Corner Bracket, Upper, Right, A-5031, and Left, A-5032;
- Frame Rear Corner Bracket, Lower, A-5033-B;
- Hood Shelf Support Bracket, A-5100;
- Frame Assembly, A-5005-B. **(Brought assembly up to date with changes in parts).**
- **The change was changing the rivet holes from 21/64 inch back to 17/64 inch.**

**(Engine serial numbers A52893—A54437 were stamped on this day).**

**Rel. # 8100      April 6, 1928**

- Frame to Engine Rear Support, A-5090-B.
- **Thickness of the metal stock was made thicker.**

**Rel. # 8164      April 10, 1928**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame Center Cross Member, A-5025;
- Frame Assembly, A-5005-B. **(Brought up to date with changes).**
- **Added hole in back of center cross member; removed slot on centerline of hood shelf bracket; relocated the emergency brake cross shaft lubricator fitting slightly.**

**(Engine serial numbers A78414—A80324 were stamped on this day).**

**Rel. # 8346      April 20, 1928**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B.

**Rel. # 8372      April 23, 1928**

- Frame Rear Corner Bracket, Upper, Right, A-5130 and Left, A-5032.

**Rel. # 8400      April 24, 1928**

- Front Running Board Bracket, A-5125-A1;
- Rear Running Board Bracket, Right, A-5130-B1, and Left, A-5131-A1.

**Rel. # 8501      April 30, 1928**

- Frame Front Brake Rod Spring Bracket, A-2504;
- Frame Assembly, A-5005-B. (**Assembly brought up to date with change in bracket.**)
- **Angle was changed on Frame Front Brake Rod Spring Bracket.**

**(Engine serial numbers A107341—A109740 were stamped on this day).**

**Rel. # 8580      May 4, 1928**

- Frame Rear Corner Bracket, Upper, Right, A-5031, and Left, A-5032.

**Rel. # 8736      May 15, 1928**

- Rear Running Board Bracket, Right, A-5130-B1 and Left, A-5131-A1.

**Rel. # 9053      June 7, 1928**

- Front Running Board Bracket, A-5125-A1;
- Rear Running Board Bracket, Right, A-5130-B1, and Left, A-5131-A1.

**Rel. # 9142      June 13, 1928**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame Assembly, A-5005-B. (**Assembly brought up to date with change in side members.**)

**(Engine serial numbers A187029—A189339 were stamped on this day).**

**Rel. # 9383      June 29, 1928**

- Frame to Body Bracket, Front, A-5075.

**Rel. # 9142 Supplement (See June 13, 1928)      July 19, 1928**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame Assembly, A-5005-B.
- **Hold up in change of location of holes for Brake Rod Spring Bracket-Front, A-2504.**

**Rel. # 9650      July 20, 1928**

- Frame Rear Cross Member, A-5030-B.

**Rel. # 9726      July 27, 1928**

- Frame Side Member, Left, A-5016-B;
- Frame Assembly, A-5005-B. (**Brought up to date with change in side member.**)

**(Engine serial numbers A285670—A288905 were stamped on this day).**

**Rel. # 9851      August 6, 1928**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame Center Cross Member, A-5025;
- Frame Assembly, A-5005-B. (**Changed to conform with detailed parts.**)
- **New hole added for new design battery support.**

**(Engine serial numbers A305756—A309359 were stamped on this day).**

**Rel. # 9859      August 6, 1928**

- Frame to Engine Rear Support, A-5090-B.
- **Changed bolt hole size.**

**Rel. # 10070 August 27, 1928**

- Frame Center Cross member, A-5025.
- **Size of hole for battery support increased.**

**Rel. # 10072 August 27, 1928**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame Assembly, A-5005-B. **(Brought assembly up to date with change in bracket holes in side members).**

**(Engine serial numbers A363095—A367394 were stamped on this day).**

**Rel. # 10103 August 30, 1928**

- Frame, Front Brake Rod Spring Bracket, A-2504;
- Frame to Body Bracket-Front, A-5075;
- Hood Shelf Support Bracket, A-5100.
- **Redesigned, changed from a forging to a stamping.**

**Rel. # 10110 August 31, 1928**

- Frame Center Cross Member, A-5025.
- **Changed radius of pocket for Brake Equalizer Operating Shaft Pin, A-2473.**

**Rel. # 10295 September, 19, 1928**

- Frame Front Cross Member, A-5020-A.

**Rel. # 10323 September 20, 1928**

- Frame to Engine Rear Support Plate, A-5095-A1.
- **Changed from forging to malleable iron.**

**Rel. # 10155, Supplement #4 September 21, 1928**

- Frame Center Cross Member, A-5025.
- **Removed pockets and holes for brake equalizer, holes for hand service brake rod, and holes and lugs for brake equalizer stops. Added hole for emergency brake rod.**

**Rel. # 10417 September 28, 1928**

- Hood Shelf Support Bracket, A-5100.

**Rel. # 10423 September 28, 1928**

- Front Running Board Bracket, A-5125-A2;
- Rear Running Board Bracket, Right, A-5130-B1, and Left, A-5131-A1.
- **Went from a forging to pressed steel bracket.**

**Rel. # 10580 October 11, 1928**

- Frame Front Cross Member, A-5020-A;
- Frame Assembly, A-5005-B. **(Brought up to date with changes necessitated by the new front engine support).**
- **New style front cross member.**

**(Engine serial numbers A511915—A516385 were stamped on this day).**

**Rel. # 10580 Supplement October 26, 1928**

- Frame Front Cross Member, A-5020-A.
- **Relocated holes for attaching to side members, changed shape at bottom, etc.**

**Rel. # 10941      November 6, 1928**

- Running Board Bracket, Front, A-5125-A2;
- Running Board Bracket, Rear, Right, A-5130-B2, and Left, A-5131-A2.

**Rel. # 10944      November 7, 1928**

- Frame Rear Corner Bracket, Lower, A-5033-B.

**Rel. # 10991 November 10, 1928**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame Front Cross Member, A-5020-A;
- Frame Center Cross Member, A-5025;
- Frame Rear Cross Member, A-5030-B
- Frame to Body Bracket, Front, A-5075;
- Hood Shelf Support Bracket, A-5100;
- Frame Assembly, A-5005-B. **(Brought up to date with changes in parts).**
- **Hole for brake rod added to front side of Center Cross Member, changed the thickness of the metal.**

**(Engine serial numbers A617216—A622618 were stamped on this day).**

**Rel. # 11126      November 23, 1928**

- Frame to Engine Rear Support Cushion, Inner, A-5092;
- Frame to Engine Rear Support Cushion, Outer, A-5094.

**Rel. # 11196      December 3, 1928**

- Front Running Board Brackets, A-5125-A2;
- Rear Running Board Brackets, Right, A-5130-B2, and Left, A-5131-A2.

**Rel. # 11317      December 12, 1928**

- Frame Front Cross Member, A-5020-A.
- **Hole for motor support increased in size.**

**Rel. # 11339      December 14, 1928**

- Frame Center Cross Member, A-5025.

**Rel. # 11397      December 19, 1928**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame Assembly, A-5005-B. **(Brought up to date with changes in side members).**
- **Releases 11339 and 11397 are interesting releases. They talk about the changing of the parts for “new” style Emergency Brake Cross Shaft with the style which will be introduced in April of 1930. Must have been in the works at this time.**

**(Engine serial numbers A771015—A776919 were stamped on this day).**

**Rel. # 11433      December 21, 1928**

- Frame to Engine Rear Support Cushion, Inner, A-5092;
- Frame to Engine Rear Support Cushion, Outer, A-5094.

**Rel. # 11471      December 26, 1928**

- Frame Front Cross Member, A-5020-A.

**Rel. # 11609      January 9, 1929**

- Frame to Engine Rear Support Cushion, Inner, A-5092;
- Frame to Engine Rear Support Cushion, Outer, A-5094.
- **Changed thickness.**

**Rel. # 11627      January 11, 1929**

- Frame Center Cross Member, A-5025;
- Frame Rear Corner Bracket, Upper, Right, A-5031, and Left, A-5032.

**Rel. # 11800      January 26, 1929**

- Frame Side Member, Left, A-5016-B.
- **WHAT IS A MUFFLER BRACKET DOING ON THE LEFT FRAME SIDE MEMBER?**

**Rel. # 11861      January 30, 1929**

- Frame Front Cross Member, A-5020-A.

**Rel. # 11651      January 30, 1929**

- Frame Rear Corner Bracket, Upper, Right, A-5031, and Left, A-5032.

**Rel. # 11946      February 7, 1929**

- Frame Center Cross Member, A-5025.
- **Removed two holes in front flange for battery support.**

**Rel. # 11997      February 13, 1929**

- Frame to Engine Rear Support Cushion, Inner, A-5092;
- Frame to Engine Rear Support Cushion, Outer, A-5094.
- **Changed thickness.**

**Rel. # 12280      March 15, 1929**

- Frame Front Cross Member, A-5020-A.
- **Specified one hole for lug on starting crank be elongated instead of round.**

**Rel. # 12543      April 6, 1929**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame to Body Bracket-Front, A-5075.

**Rel. # 11397 Supplement # 1 to December 19, 1928      April 27, 1929**

- Frame Center Cross Member, A-5025.

**Rel. # 11397 Supplement # 2 to December 19, 1928      May 2, 1929**

- Frame Center Cross Member, A-5025.
- **Removed hole for Emergency Hand Brake Lever to Cross Shaft Rod from rear flange.**

**Rel. # 12949      May 14, 1929**

- Hood Shelf Support Bracket, A-5100.

**Rel. # 11397 Supplement to December 19, 1928      May 17, 1929**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B.

**Rel. # 13101      June 5, 1929**

- Frame Assembly, A-5005-B.

**(Engine serial numbers A1685052—A1692568 were stamped on this day).**



**Rel. # 13134      June 6, 1929**

- Frame to Body Bracket-Front, A-5075.

**Rel. # 13385      July 3, 1929**

- Frame Side Member, Right, A-5015-B;
- Frame Side Member, Left, A-5016-B.

**Rel. # 13464      July 12, 1929**

- Frame Assembly, A-5005-B. (Assembly brought up to date with change in details.)

**(Engine serial numbers A1921807—A1929433 were stamped on this day).**

**Rel. # 13488      July 22, 1929**

- Front, Brake Rod Spring Bracket, A-2504;
- Frame Center Cross Member, A-5025.

**Rel. # 13821      August 30, 1929**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B.
- **Changed number of holes for Front Fender Bracket from 3 to 4.**

**Rel. # 13857      September 4, 1929**

- Hood Shelf Support Bracket, A-5100.

**Rel. # 14053      September 30, 1929**

- Frame Front Cross Member, A-5020-A to A-5029-B;
- Frame Assembly, A-5005-C.
- **New frame assembly with new Front Cross Member.**

**(Engine serial numbers A2389325—A2396932 were stamped on this day).**

**Rel. # 11397 Supplement # 7 to December 19, 1928      October 15, 1929**

- Frame Center Cross Member, A-5025.

**Rel. # 14274      October 16, 1929**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B.

**Rel. # 14295      October 17, 1929**

- Frame to Engine Rear Support Plate, A-5095-B;
- Frame to Engine Rear Support Plate, A-5095-B.

**Rel. # 14347      October 23, 1929**

- Frame Rear Cross Member, A-5030—B.

**Rel. # 14541      November 12, 1929**

- Frame Side Member, Left, A-5016-B.
- **Removed rear hole for battery box as two is not needed.**

**Rel. # 14684 Supplement #3)      December 5, 1929**

- Frame Front Cross Member, A-5020-B.

**Rel. # 13821      December 6, 1929**

- Engine Support Bracket, Rear, A-5090-B.

**Rel. # 14929      December 13, 1929**

- Frame Side Member, Right, A-5015-B;
- Frame Side Member, Left, A-5016-B;
- Frame Front Cross Member, A-5020-B;
- Frame Assembly, A-5005-C. **(Assembly brought up to date with changes in frame side member and cross member.**

**(Engine serial numbers A2712408—A2716244 were stamped on this day).**

**Rel. # 14684 Supplement # 6 December 19, 1929**

- Frame Front Cross Member, A-5020-B.
- **Specified radiator overflow pipe.**

**Rel. # 15117      January 3, 1930**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B.

**Rel. # 15117 Supplement to January 3, 1930**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B.
- **Holes for wheel carrier be drilled in place and all frames be center punched.**

**Rel. # 14295 Supplement # 1 to October 17, 1929    March 11, 1930**

- Frame to Engine Rear Support Plate, A-5095-A1;
- Frame to Engine Rear Support Plate, A-5095-A2.

**Rel. # 16233      April 23, 1930**

- Frame Front Cross Member, A-5020-B;
- Frame Rear Cross Member, A-5030-B.

**Rel. # 17111      July 11, 1930**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame Front Cross Member, A-5020-B.

**Rel. # 17050 # 18      September 18, 1930**

- Frame Side Member, Right, A-5015-B, and Left, A-5016-B;
- Frame to Body Bracket #6 Body Bolt, A-5076;
- Frame Assembly, A-5005-C and A-5005-D. **(There are now two types of frames).**
- **Holes were added for Frame Body Bracket #6 Body Bolt, A-5076 on certain cars. Other cars did not have this bracket.**

**(Engine serial numbers A3963949—A3970953 were stamped on this day).**

**Rel. # 17050 #56      October 11, 1930**

- Frame to Body Bracket #6 Body Bolt, A-5076

**Rel. # 19217      March 24, 1931**

- Frame Front Cross Member, A-5020-B.

**Rel. # 19799      May 16, 1931**

- Front Running Board Bracket, A-5125-A2;
- Rear Running Board Brackets, Right, A-5130-B2 and Left, A-5131-A2.
- **Specified ribs to be put on each side of brackets on top to prevent breakage.**

**Rel. # 19881      May 25, 1931**

- Frame to Body Bracket #6 Body Bolt, A-5076
- Frame Assembly, A-5005-D.
- **More cars were added to use the frame with the Frame Body Bracket #6 Body Bolt.**

This is the end of the frame releases.